



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3136-043
Job Sheet 211460



Part No: D3136-043

Job Qty: 1 pcs

Part Name: Window Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/16/20

Job Tracking No:

Due Date: 7/22/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV F IPP Rev:A 04.02.04 New issue KJ/DS IPP Rev.B 07.05.29 Thermoform in-house DL IPP rev C 07.09.28 Rev E dwg EC verified by:DD IPP Rev:D 10.06.24 added note in qc5 seq 170 DD verf:EC IPP Rev E 14/01/20 Replace "Folio" with Work Instruction DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs	7/21/20		0.00 0.00	Purchasing - 1		JUL 23 2020
						Purchasing - 2		
						Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	1 pcs	7/21/20		0.00 0.00	Packaging 2 - 1 - B4B		JUL 23 2020
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 - B4B		
						Packaging 2 - 21 - B4B		
						Packaging 2 - 22 - B4B		
						Packaging 2 - 23 - B4B		
						Packaging 2 - 24 - B4B		
						Packaging 2 - 25 - B4B		
						Packaging 2 - 26 - B4B		
						Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S289768



Part: D3136 - 043

Job No: 211460

Serial No/Batch: S289768

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/23/20

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				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	1	7/22/20	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	

AUG 04 2020

Part Op 110 - Purchasing POHB046755
 Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs
 150 - QC6- All purchased or subcontracted products
 155 - INSTALL LABELS AND ENGRAVE AS PER NOTE 6
 165 - QC5- Inspect part completeness to step on W/O
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Patrick Lussier

PO Details

Canus Plastics Inc (ptf001-vc)



PO No: POHB046755

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation
D3136-043P	Window Assembly	1 pcs (1 ea)	110-Purchasing
MACRLICS.125	1/8" Polycast li Sheet	4 sf (4 ea)	110-Purchasing
D3108-9	Decal	2 pcs (2 ea)	155-Small Fab - 2 - B4B

Container

S289765

S157551

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-043P	1	0	0
	MACRLICS.125	4	1,115	0
155-Small Fab - 2 - B4B	D3108-9	2	158	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	21.000Inches $\pm$ 0.030	21.030 20.970		
2	Window Assembly	25.750Inches $\pm$ 0.030	25.780 25.720		
3	Window Assembly	26.250Inches $\pm$ 0.030	26.280 26.220		

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046755



Supplier: PTF001-VC
Canus Plastics Inc
3030 Conroy Unit 107
Ottawa Ontario

K1G 6C2 Canada
Phone: 613-831-4640
Fax: 613-831-4624

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046755
PO Date: 7/16/20
Due Date: 7/22/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

DAS
82
9-39

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	211460	D3136-043P	D3136 Rev.F			Window Assembly : Various STC's receive pcs	Firmed X	-	7/22/20	1 pcs	0 pcs	1 pcs	\$0.01/pcs	\$0.01
JUL 23 2020														
Line Item Note: REPLACEMENT WINDOW FOR POHB046621, NO CHARGE														
Grand Total:													\$0.01	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/23/20 11:56 AM dart.charest.martin



128 WALGREEN ROAD, OTTAWA, ON K0A 1L0
PHONE-613-831-4640

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: JULY 23, 2020

YOUR PURCHASE ORDER: PO HB046755

OUR INVOICE NO: 219036

LINE ITEM # 1

QUANTITY: 1

DESCRIPTION: SPACE DOOR WINDOW FOR DWG D3136-43P REV F.

DAS
82
9-89

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3136-043P REV 1.0 USING DWG D3136-043 REV F.

Note: USED 1 SHEET - 4 SF OF PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391
TYPE 1 GRADE C, 0.125 THICK (REF DART SPEC. M-ACRYLIC-S.125). BATCH# S151992.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF
THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT
SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS
AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

MARK PERRY, M.ENG.
PRESIDENT

CANUS PLASTICS INC.

2684 FENTON RD

OTTAWA ON K1T 3T7

Ph. (613) 232-2657 Fax (613) 232-6214

info@canusplastics.com

www.canusplastics.com

Packing Slip

0000221335

Date July 22, 2020

Customer P23336

Bill To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ship To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ph. (613) 632-3336

Ph. (613) 632-3336

PO Number	F.O.B.	Salesperson	Order Date	Order Number		
P0HB046755	Our Dock	Mark Perry	July 22, 2020	0000221335		
Ship Via		Payment Terms	Reference			
Pick up						
Ordered by		P LUSSIER				
Part Number	Description	Ordered	Shipped	B/O	Weight	Extended Weight
MFG	PART#D3136-043P; DRAWING D3136 REV F, WINDOW ASSEMBLY (REPLACEMENT)	1	1			
Date _____ Signature _____		Total		1		